



**GROUP 2** Crankshaft, clutch

ITEM	*	PART	DESCRIPTION
1		223421	Crankshaft
		227459	Connecting rod cpl. (12mm)
2		035548	Needle bearing 12X15X15
2	Z	035549	Needle bearing 12X15X15
3	P	212959	Shim 0,20mm
3	P	212958	Shim 0,15mm
3	P	212957	Shim 0,10mm
4		035070	Ball bearing 6203 C3
5	a	044838	Seal ring A17X35X7/6
5	b	036555	Seal ring A17X35X7
6		223468	Thrust washer 14x20x2
7		223470	Bearing bush
8		223423	clutch drum vwith parts from 7 to 9
9		035554	Roller clutch
10		209073	Shim 0,30mm
10	P	209119	Shim 0,50mm
11	1	223432	Clutch segment 1st. Gear with insert
11	2	223562	Clutch segment 2nd. Gear without insert
12		223434	Clutch pin
13		223429	Clutch hub 1st. Gear
14		209002	Spring plate
15		209039	Brake strip
16	1	209013	Clutch spring(green)
16	2	223769	Clutch spring(red-2 gear)
17		223435	Drive gear (2.nd Gear)
18	1	227849	Clutch cpl. 1st. Gear (with parts 11-16)
18	2	223436	Clutch 2.nd Gear (with parts 11,12,15-17)
19		032083	Circlip A28
20		031978	Thrust washer B10
20	Z	031848	Spring ring B10
21		215487	Nut M10x1
22		035202	Ball bearing 608"8x22x7